Work Order ID 60132

June 25, 2010 11:54:29 AM



Page 1

Item ID:

D3832-1

Accept

Code

Setup Start

Stop



Revision ID:

Item Name: Mesh (Base)

Required Date: 7/01/10

Start Date: 6/25/10

Start Oty: 3.00

Req'd Oty: 3.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: (£

Date: $10/\omega/25$ Tooling:

Date:

Start



Date: SPC(Y/N):

Date:

Stop

Sequence ID/ Work Center ID

Operation Description Set Up/

Run Hours

Tool ID Tool # Plan

Accept Reject Reject **Qty** Oty

Run

Insp. Number Stamp

Draw Nbr D3832

Rev A

100

SHEAR

Revision Nbr

Memo

0.00

0.00

Shear 1- cut mesh to size as per dwg D3832

110

Shear

QC5- Inspect part completeness to step on W/O

0.00

5 10/06/25

Quality Control

120

Packaging

Identify as per dwg & Stock Location:

Memo

0.00

SAD 10-06-25

Packaging

Memo

Dart Aerospace Ltd

W/O:				W	ORK ORDER CHANG	iES			·				
DATE	STEP		PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng /	Approval QC Inspector			
		 							Prod Mgr	QC IIIspector			
								-					
	:												
Part No:			PAR #:	Fault Category:			NCR: Yes No DQA: Date:						
Resolution			n:	QA: N/C (N/C Closed: Date:								
NCR:			,	WORK ORE	DER NON-CONFORM	ANCE (NC	R)						
DATE 0-	CTED	STEP	Description of NC		ion B	Veri	fication	Approval	Approval				
DATE	SIEP		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Section C		Chief Eng	QC Inspector				
						1							
	1	1		1		ı	1		1	1			

NOTE: Date & initial all entries

Work Order ID 60132 June 25, 2010 11:54:29 AM											Page 2
Item ID: Revision ID: Item Name:	D3832-1 Mesh (Base)			Accept				iji 11 11 1 11 1	Setup	Start Stop	
Start Date: Required Date: Reference:	6/25/10 7/01/10	Start Qty: 3.00 Req'd Qty: 3.00			Cust Item I Customer:	D:					, resultat giese He Hel 1861
Approvals:	Process Pla	in:	Date:	Tooling: SPC (Y/N):	i	ite:		-	Run	Start Stop	
Sequence ID/ Work Center ID 130 QC	•	Operation Description QC21- Final Inspection -	Work Order Release	Set Up/ Run Hours 0.00	Tool ID	Tool #	Plan Code		t Rej Qty	N	Reject Insp.
Quality Control		Memo		0.00	: : : :				-	—— —' —	WF 10-6-28

Dart Aerospace Ltd WORK ORDER CHANGES W/O: **Approval Approval** DATE **STEP** PROCEDURE CHANGE By Date Qty Chief Eng / QC Inspector Prod Mgr Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ____ Date: ____ Resolution: _____ Disposition: _____ QA: N/C Closed: ____ Date: ____ WORK ORDER NON-CONFORMANCE (NCR) NCR: **Corrective Action** Section B Description of NC Verification Approval **Approval** DATE STEP Sign & **Action Description** Initial Section A Section C Chief Eng QC Inspector Date Chief Eng Chief Eng

NOTE: Date & initial all en ries

Picklist Print

June 25, 2010 11:54:28 AM

Work Order ID: 60132

Parent Item: D3832-1

Parent Item Name: Mesh (Base)



Start Date: 6/25/10

Start Qty: 3.00

Loc Code

Required Date: 7/01/10

Page 1

Required Qty: 3.00

Component Item ID/	Renlace	ement N	Afor/	D:	D :		
Comments:	IPP Rev:A	08-12-01	new issue	DD ver	ified by:EC		

Primary Last Route Unit of Qty on Qty per Kit Total Item Name Item ID Qty Purch Date Item Location Location Seq ID Status Measure Hand Qty Issued Issued M304EX0.75-16F Purchased No 100 sf 1,171.577 25.4518 80.37411

Expanded Metal Flat SS

Location	Loc Qty			
MAT	1171.577073			
114399	37.542			
114594	6.9382			
114744	15.201843			
114809	320 3811			

114853 282.51393 115012 500

SAP 10-06-25

80.37411

Dart Aerospace Ltd W/O: **WORK ORDER CHANGES Approval Approval** DATE **STEP** PROCEDURE CHANGE Bv Qtv Date Chief Eng / QC Inspector Prod Mar Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ____ Date: ____ Resolution: _____ Disposition: ____ QA: N/C Closed: ____ Date: ____ **WORK ORDER NON-CONFORMANCE (NCR)** NCR: **Corrective Action** Section B Description of NC Verification **Approval Approval** DATE **STEP Action Description** Sign & Initial Section A Section C Chief Eng QC Inspector Date Chief Eng Chief Eng

NOTE: Date & initial all enries

D3832-5 MESH (LID) D3832-3 MESH (LID) D3832-1 MESH (BASE) RELEASED A NEW ISSUE 08.09.30 NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.) CZ10/6/25 REV. DESCRIPTION BY DATE DESIGN DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWN CHECKED w10:60132 DRAWING NO. REV. A MFG. APPR. D3832 SHEET 1 OF 3 APPROVED TITLE SCALE DE APPR. MESH COPYRIGHT © 2008 BY DART AEROSPACE LTD

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NOT TO BE USED FOR MY PURPOSE OR COMPOSITION COMMANDATED TO MY OTHER PERSONWITHOUT
WATTON PRIVATE COMPOSITION FOR MY ARROPHORE LTD DATE 08.09.30

47.% 38.38 D3832-1 MESH (BASE) DESIGN DRAWN DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO.
D3832
SHEE CHECKED w10'.60132 REV. A MFG. APPR. SHEET 2 OF 3 TITLE | SCALE

MESH (LID) STAR COPYRIGHT © 2008 BY DART AEROSPACE LID

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NOT TO BE LIST YOU MAY FLAVORS ON COMES OF COMMAND TEST TO WHITE APPROXIMENT HOUR

WINTERS PROSSON FROM CANT ARROPHED. APPROVED DE APPR. DATE 08.09.30



